



## Heating pump assembly PrimoTherm® K 180-2 DN25 3WM-SM

Part no. 77810

Heating pump assembly

### benefits

- pre-assembled, tightness-tested and heat-insulated assembly
- with high-grade, robust mixer
- Version with adjustable flow coefficient Kvs from 2.5 to 12 m<sup>3</sup>/h: Adjustment also possible during operation (under pressure) at any time
- available with high energy efficiency pump class A



### Application

Heating pump assembly for use in mixed heating circuits. With the 3-way mixer and the actuator, the flow temperature can be adjusted to a desired temperature by adding water from the return. The mixer version with adjustable flow coefficient Kvs offers maximum flexibility in adapting the system to individual control requirements. The flow coefficient Kvs can be modified at any later point in time, even if the system is under pressure. This way, a great variety of mixer/pump assemblies can be covered with a single version.

### Description

Compact, pre-assembled and tightness-tested heating pump assembly with all required functional components, form-fit heat insulation (complies with German Energy Saving Regulation) and wall mounting unit. Adhesive labels with pictograms allow for easy designation.

#### The flow line consists of:

Combination valve with thermometer in the hand wheel (red mark, range 0/120 °C)

3-way mixing valve with ProClick adapter system, either ARV 325 with flow coefficient Kvs 12 m<sup>3</sup>/h or KVS Vario with adjustable flow coefficient Kvs

Maintenance-free, silent actuator ARM 343 (6 Nm, 120 s, AC 230 V) with 0/90° angle of rotation, indication for direction of rotation, selector key "Manual/Automatic Mode" and ProClick adapter system

System connection G1½ male (boiler), G1 female (heating circuit) Suitable for pumps DN 25 with G1½ x 180 mm.

#### The return line consists of:

Combination valve with gravity brake, thermometer in the handle (blue mark, range 0/120 °C)

Pipe for length compensation as T piece for mixer connection with screw connection for system connection

System connection G1½ male (boiler), G1 female (heating circuit)

### Technical Specifications

Axis distance

125 mm

**system connections**

Boiler: G1½ male  
Heating circuit: G1 female

**Operating temperature range**

Medium: max. 95 °C  
Medium: short-term 120 °C

**System pressure**

max. 10 bar

**Nominal size**

DN 25

**Flow coefficient Kvs**

12 m³/h

**Heat insulation**

Polypropylene EPP

**Versions**

	opening temperature is reached	Pump	Part no.
Heating pump assembly PrimoTherm® K 180-2 DN25 3WM-SM		Without circulation pump	77810

- in-stock items
- Non-stock items

**Dimensions**

W x H x D: 248 x 400 x 155 mm

**Circulation pump**

Without circulation pump

**Power input**

Without circulation pump

**pumping head**

Without circulation pump

**pumping volume**

Without circulation pump

**operating modes/settings**

Without circulation pump